

Technology and cost trends in on- and offshore wind energy

CYCLE DE FORMATION ÉNERGIE – ENVIRONNEMENT
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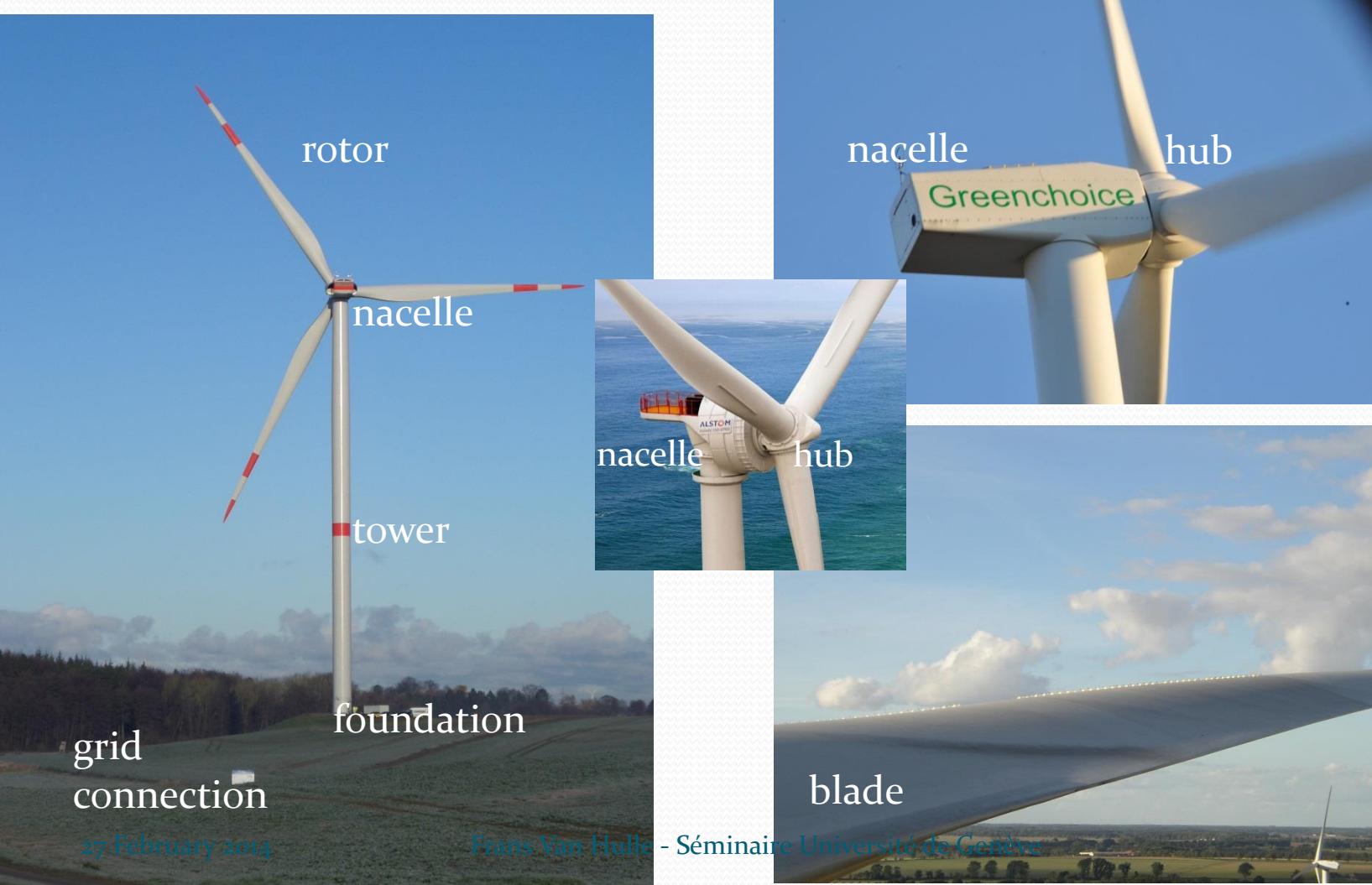
Agenda

- Wind turbine technology
- Wind farm technology: onshore / offshore
- Energy and power from wind
- Costs of wind energy
- Wind power market figures

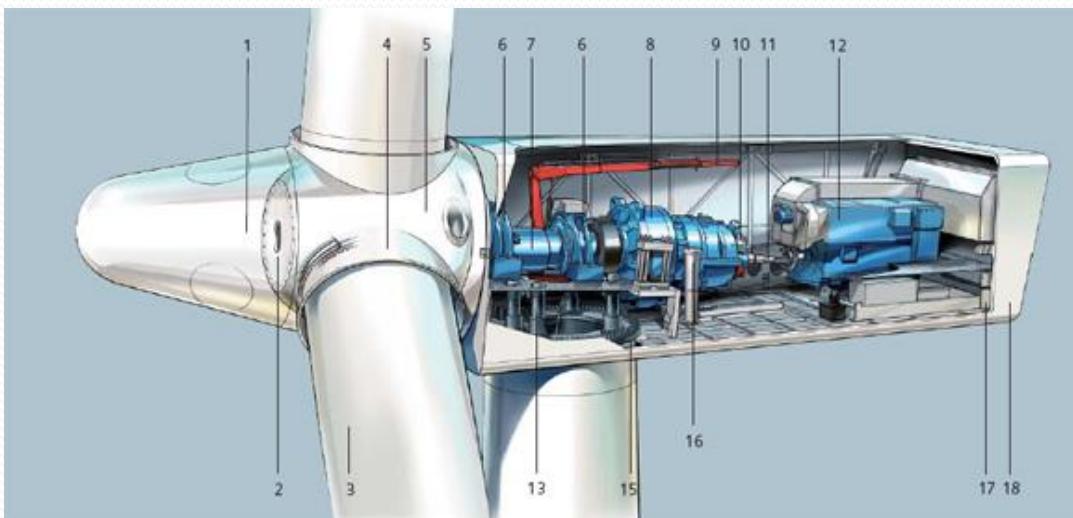
Wind to electrical power



Wind turbines: they all look very much alike



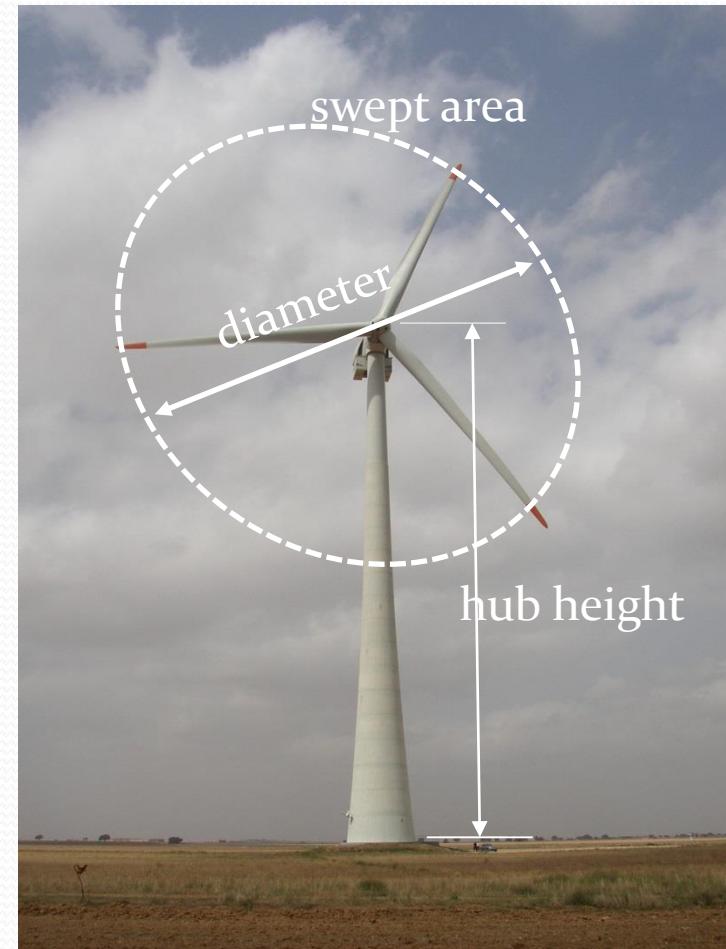
Parts inside the nacelle



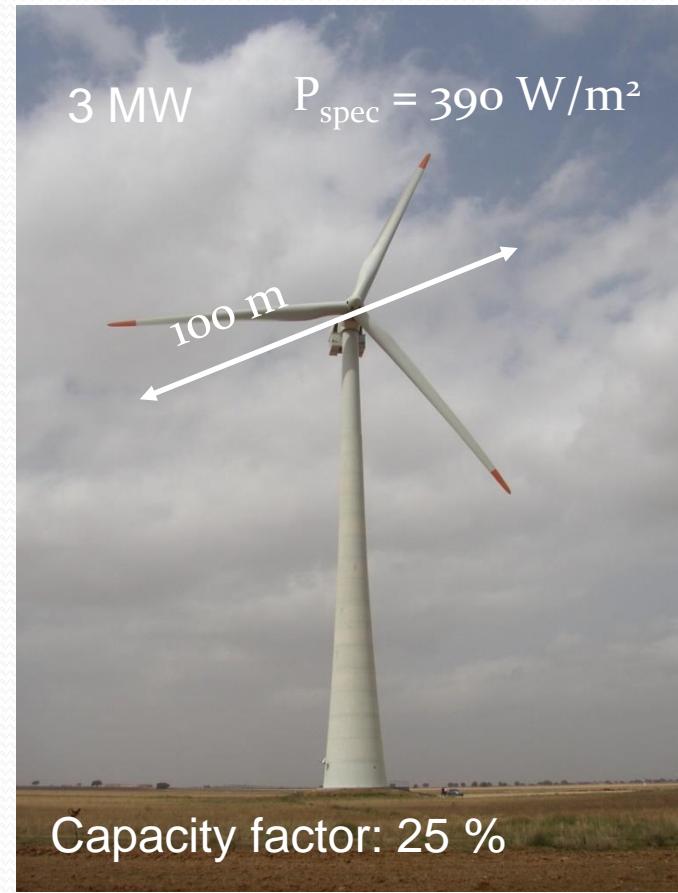
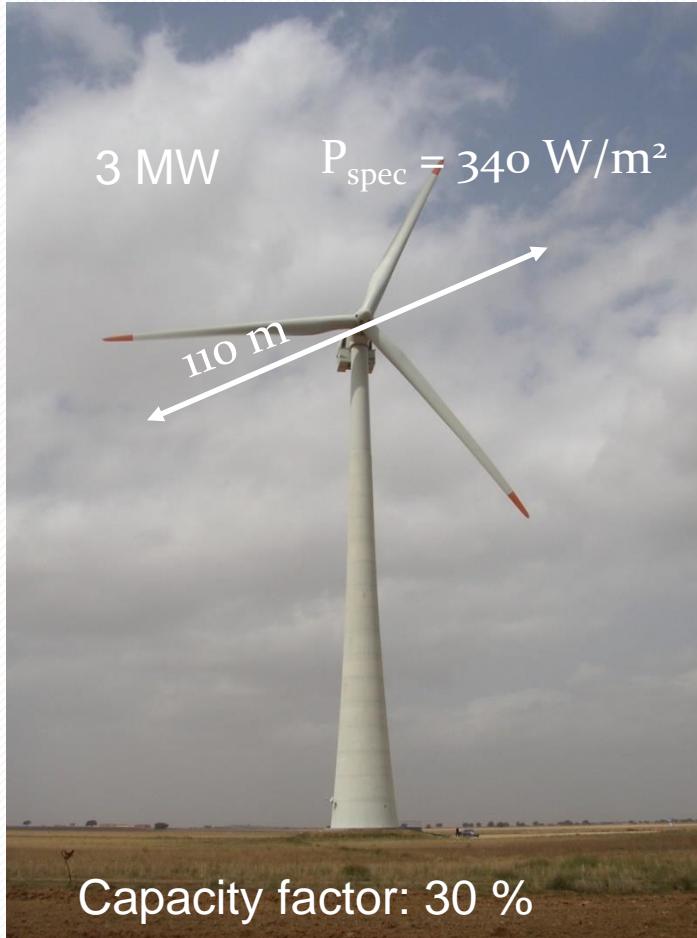
- Drive train
 - Hub with pitch motors
 - Main shaft
 - bearings
 - gearbox
- Machine bed frame
- Electrical generator
- Auxiliary equipment
 - Yaw motors
 - Switchgear ...

Wind turbine principal dimensions

Typical values!	
Diameter (m)	100 – 160
swept area (m ²)	8000 - 20000
hub height (m)	100 – 150
rated capacity (MW)	2 – 7
wind speeds (m/s) in/rated/out	3/12/25
rotor speed (rpm)	variable (4-20)



The rotor diameter (and not the installed power) determines energy yield in a given wind regime



Main wind turbine classes

- According to the ‘site wind conditions’
 - Low wind turbines / high wind turbines
 - Four IEC wind turbine classes according site conditions
 - Basic variable: rated power per sqm rotor area (determining also the load spectrum)
- According to Electrical Conversion system
 - Two major systems (largely equivalent in performance/cost):
 - Limited variable speed DFIG, partial inverter
 - Fully variable speed SG, PMG and full size inverter
- Onshore and offshore applications : design standard IEC 61400-1 or IEC 61400-3

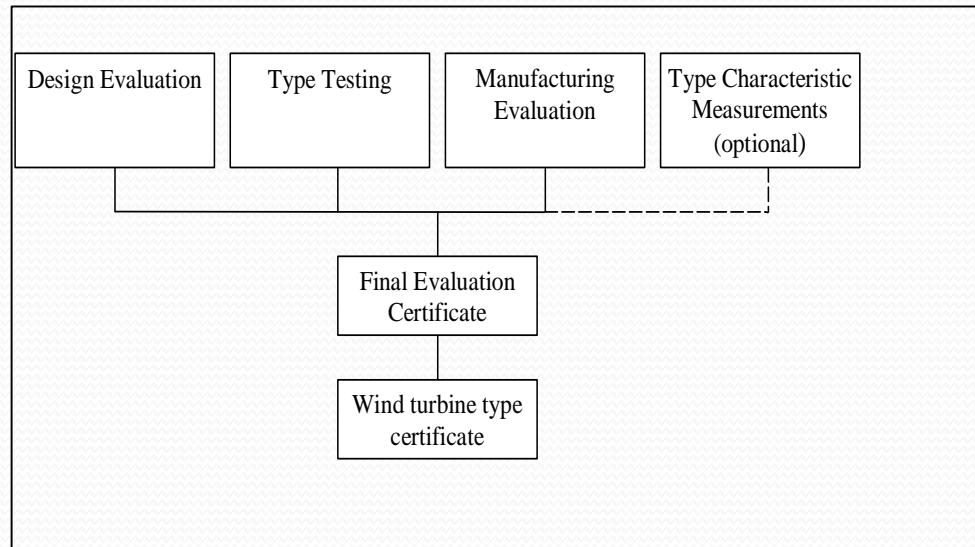
IEC Wind turbine classes



Wind turbine class	I	II	III	S
V_{ref} (m/s)	50	42,5	37,5	Values specified by the designer
A I_{ref} (-)		0,16		
B I_{ref} (-)		0,14		
C I_{ref} (-)		0,12		

Standards and design tools

- Full set of design standards implemented (IEC)
- 20 years design life
- Validated design tools for calculation of structural loads (Bladed, Flex5 etc.)
- Checking and testing by accredited institutes (certifyiers, testing labs)





Technology trends



Historical wind turbine size growth

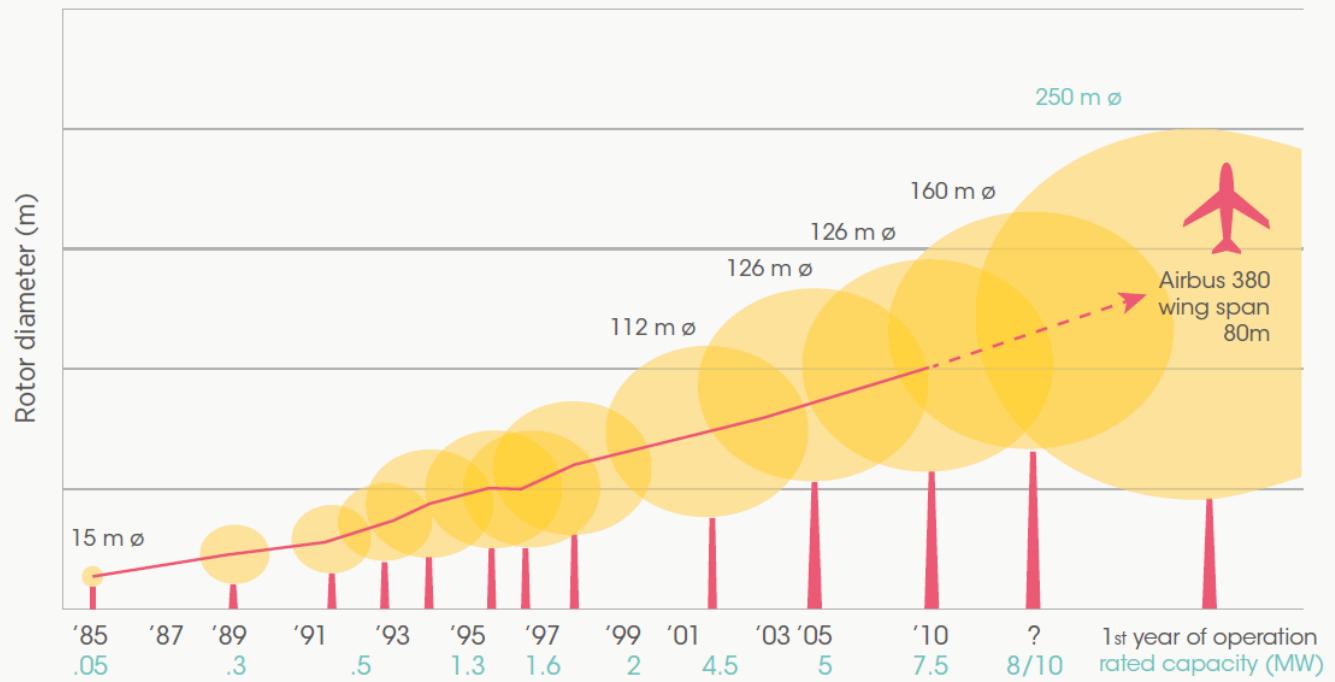
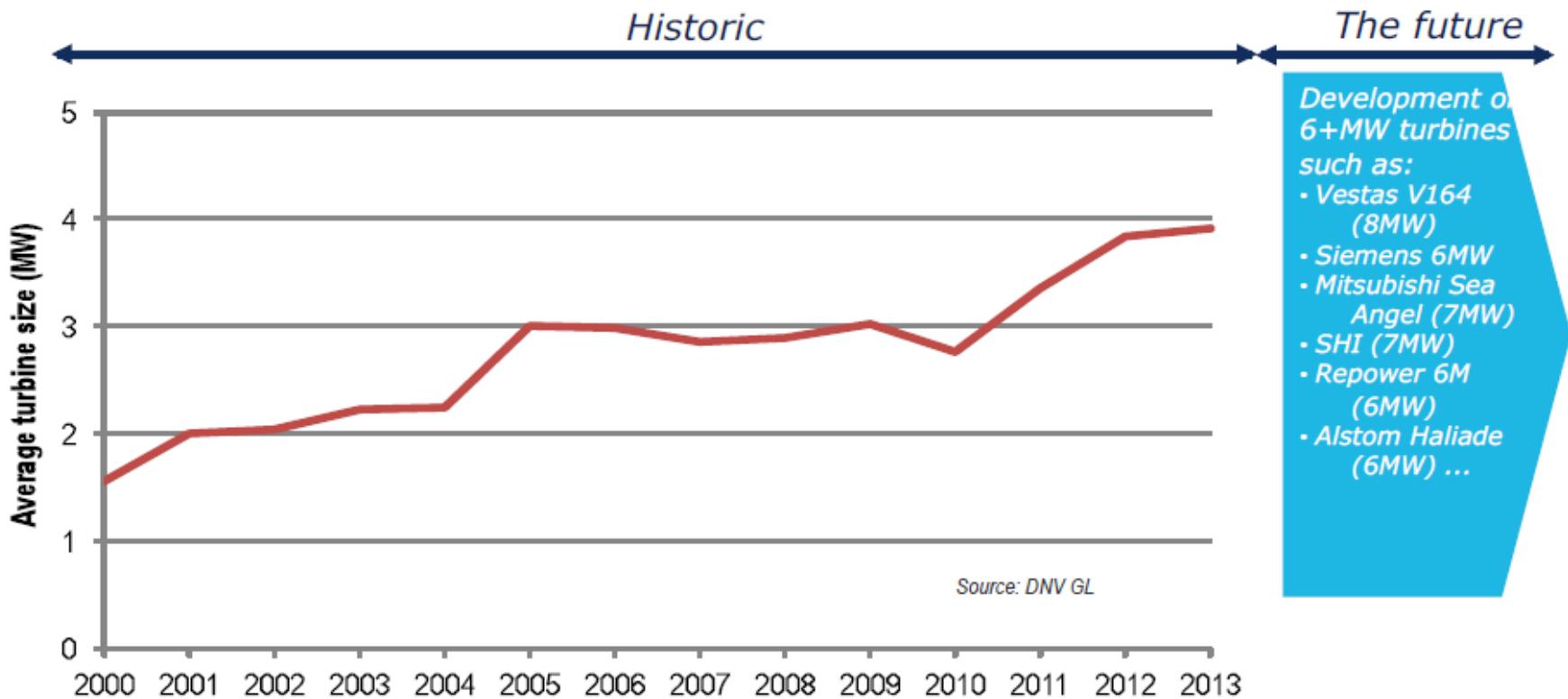


FIGURE 2.1: GROWTH IN THE SIZE OF WIND TURBINES SINCE 1985

Source: UpWind, 2011.

Global offshore wind turbine size trend: 6 MW on its way to new standard ...



Technology trends

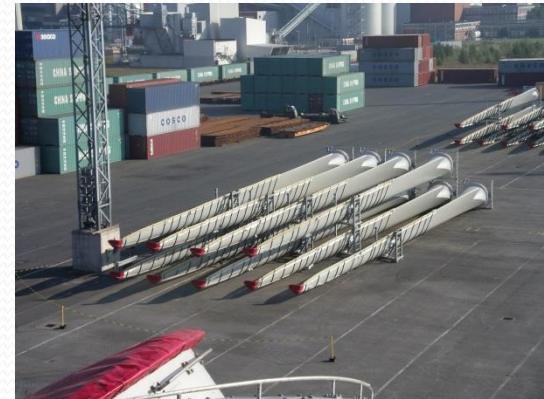
- **Onshore concept:**
 - “frozen” (3 bladed HAT) and works (high Technology Readiness Level)
- **Offshore concept:**
 - Turbine part nowadays based on onshore concepts
 - potentially open for radical change (floating)
- **Size growth:**
 - may impact concept: square cube law to indicate the cost challenge
- **Optimisation besides energy also grid support:**
 - strict Grid Code requirements applied and ancillary services readiness
- **Standardisation and certification:**
 - Market introduction of new types universally accompanied with thorough testing and certification according to international standards
- **Uniform concept/technology development worldwide:**
 - EU, USA, Asia etc.

Rotor blades



Rotor blades

- Function: capture energy / control power / aerodynamic brake
- blade length: towards 90 m (10 MW)
- assembled into one part – very few split designs
- materials: FRP (glass fibre reinforced resin)
- Some add-ons for flow control
- Integrated lightning protection
- Future: smart blade with automatic geometric changes for control
- Static and fatigue test prior to commercial series production



Drive trains: 3 schools

classical gearbox drive train



Direct drive

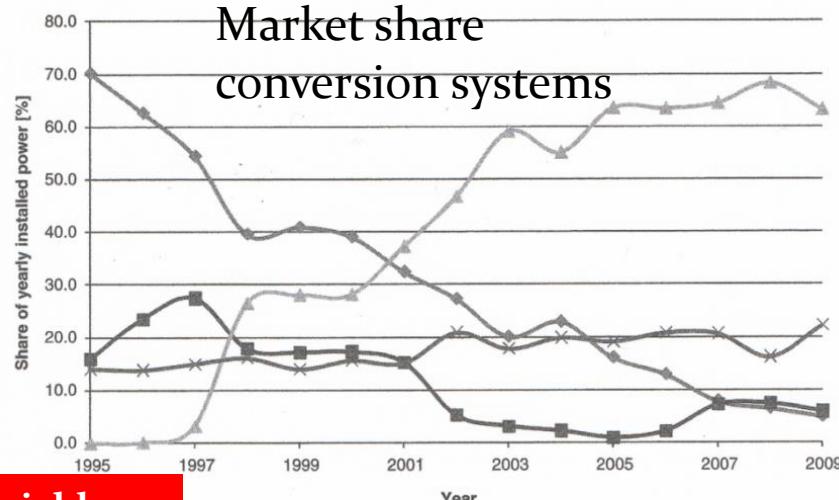
Hybrid drive train

Tower

- Vertical wind profile: significant increase of wind speed with height above ground
- Classical: “tubular” (steel or concrete)
- Nowadays tower heights ca 100 m
- Alternatives for heights above 130 m:
 - Hybrid (concrete / steel)
 - lattice



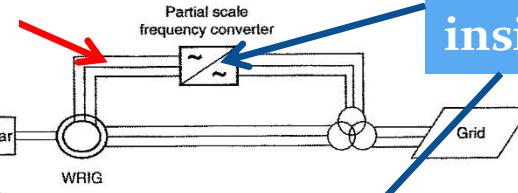
Electric conversion system: 2 schools



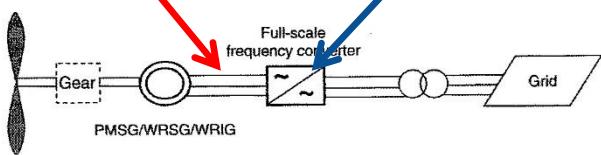
Variable frequency

DC link inside

Type III



Type IV



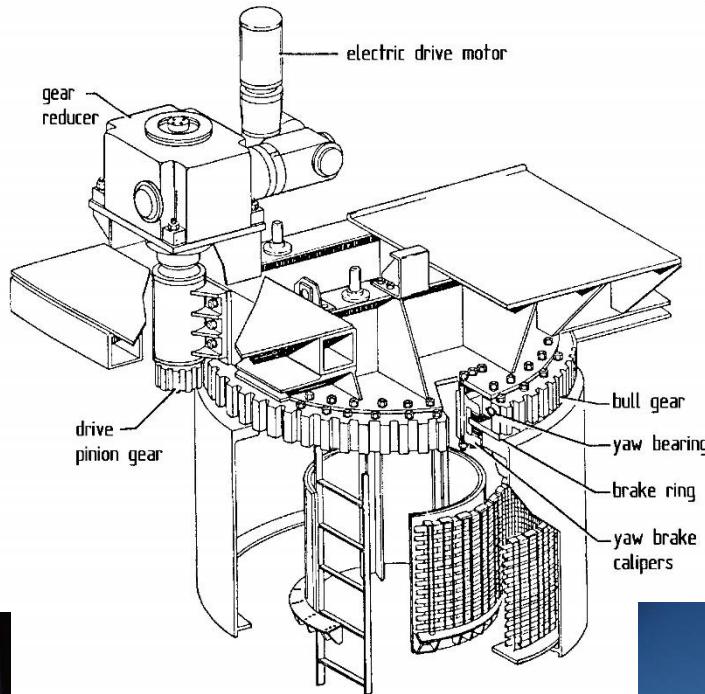
- 2 main type classes now
 - Type III: DFIG + part. inverter
 - Type IV: SG + full size inverter
- Consequences of power electronic inverters in the network:
 - Very good control possibilities (e.g. voltage)
 - turbine speed is decoupled from network 50 Hz frequency (non-synchronous generation)
 - no automatic contribution to grid inertia

Control system: individual and power plant

- Control system shall ensure:
 - Fully automatic unattended operation: start, operate, shutdown, follow the wind
 - Optimum power generation
 - Minimising mechanical loading
 - On demand of electrical network: active power, frequency response, voltage control etc.
- Control actors:
 - blade (changing pitch angle)
 - electrical control – explanation of importance blade angle / rotor speed
 - Yawing system, mechanical brake etc.
- Control at wind turbine level communicates with higher levels (wind farm level, TSO)



Wind turbine orientation (yawing)



Protection system

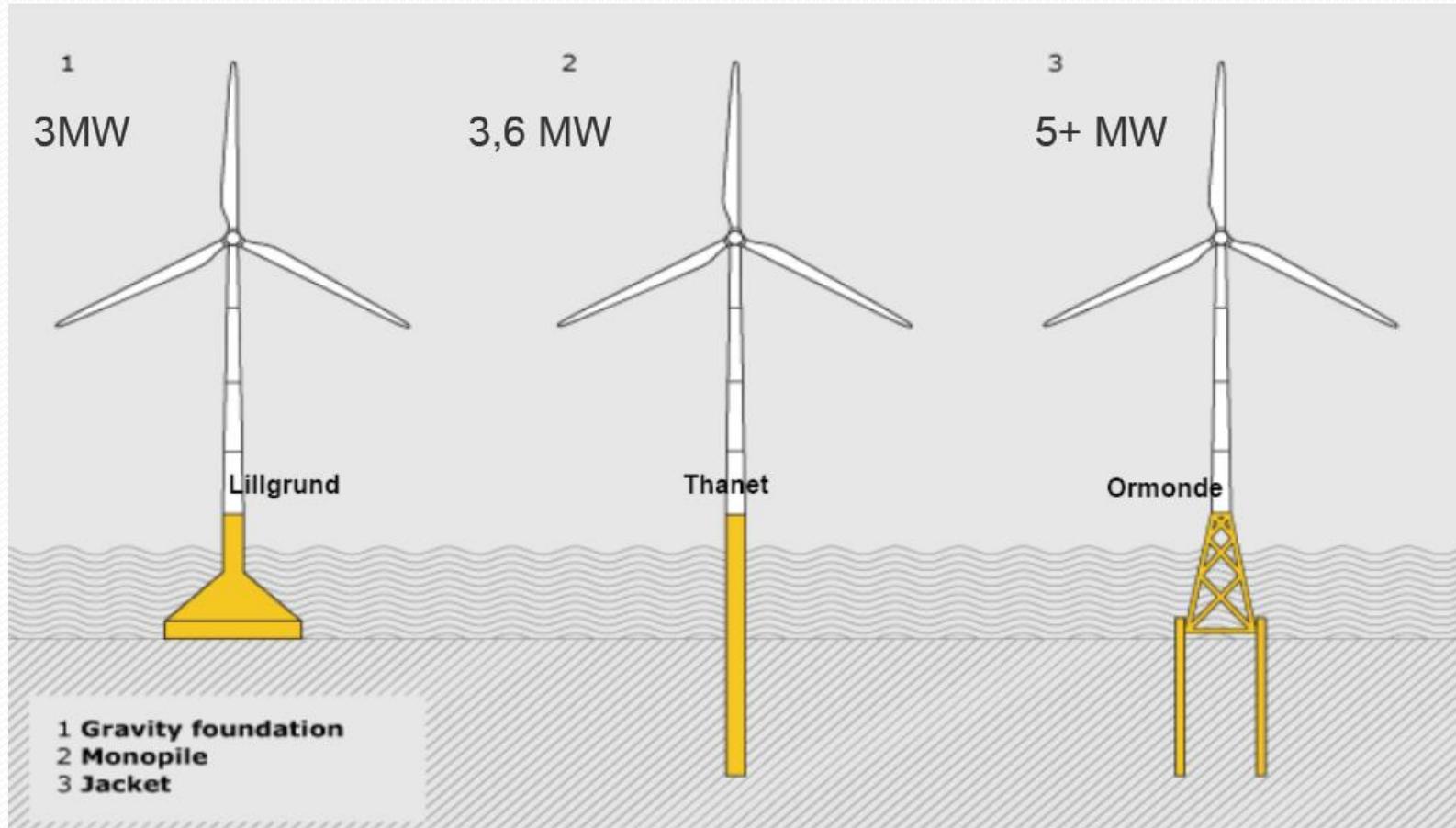
- Protection: to keep the wind turbine within design limits even in case of failure in the control and protection.
- Situations (mandatory standard!)
 - Speed limit
 - Faults in the system
 - Vibrations
 - etc.
- Protection agents:
 - Fast blade pitch
 - Other braking systems



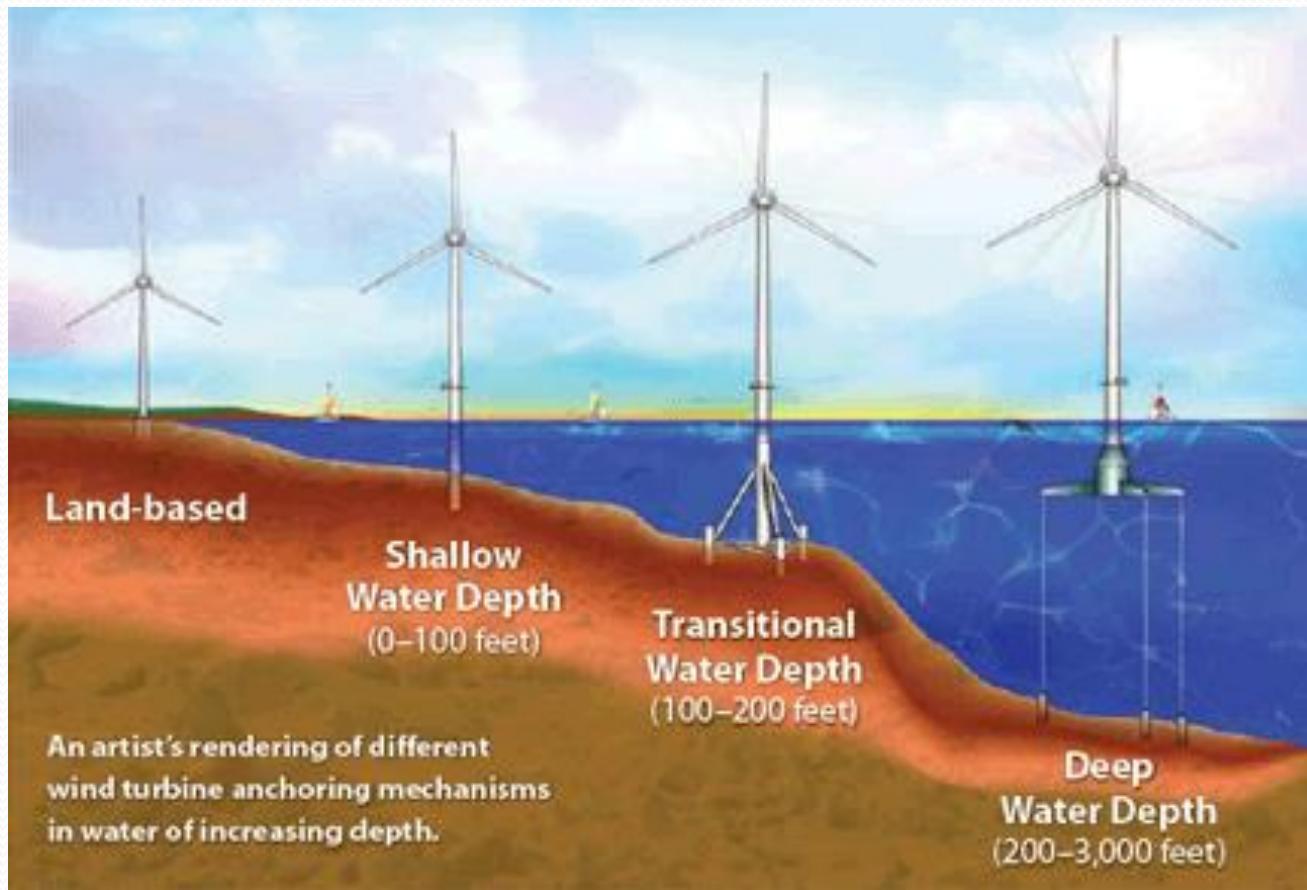
foundations



Offshore foundation types



Foundations: from shallow to deep



Floating offshore advantages

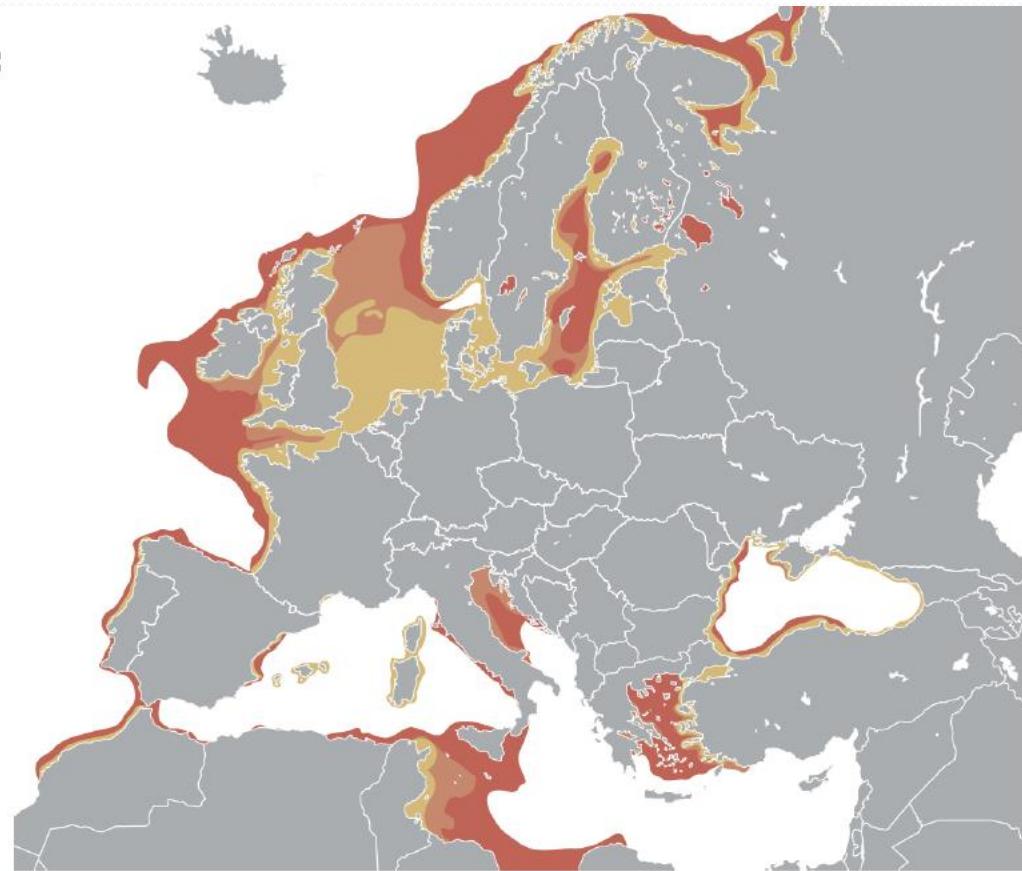
- High potential
- Easier installation and commissioning
- Cheaper O&M
- Modularisation
- Siting based on energy resource
- These advantages signify enormous future potential for the floating concept



Why go deep?

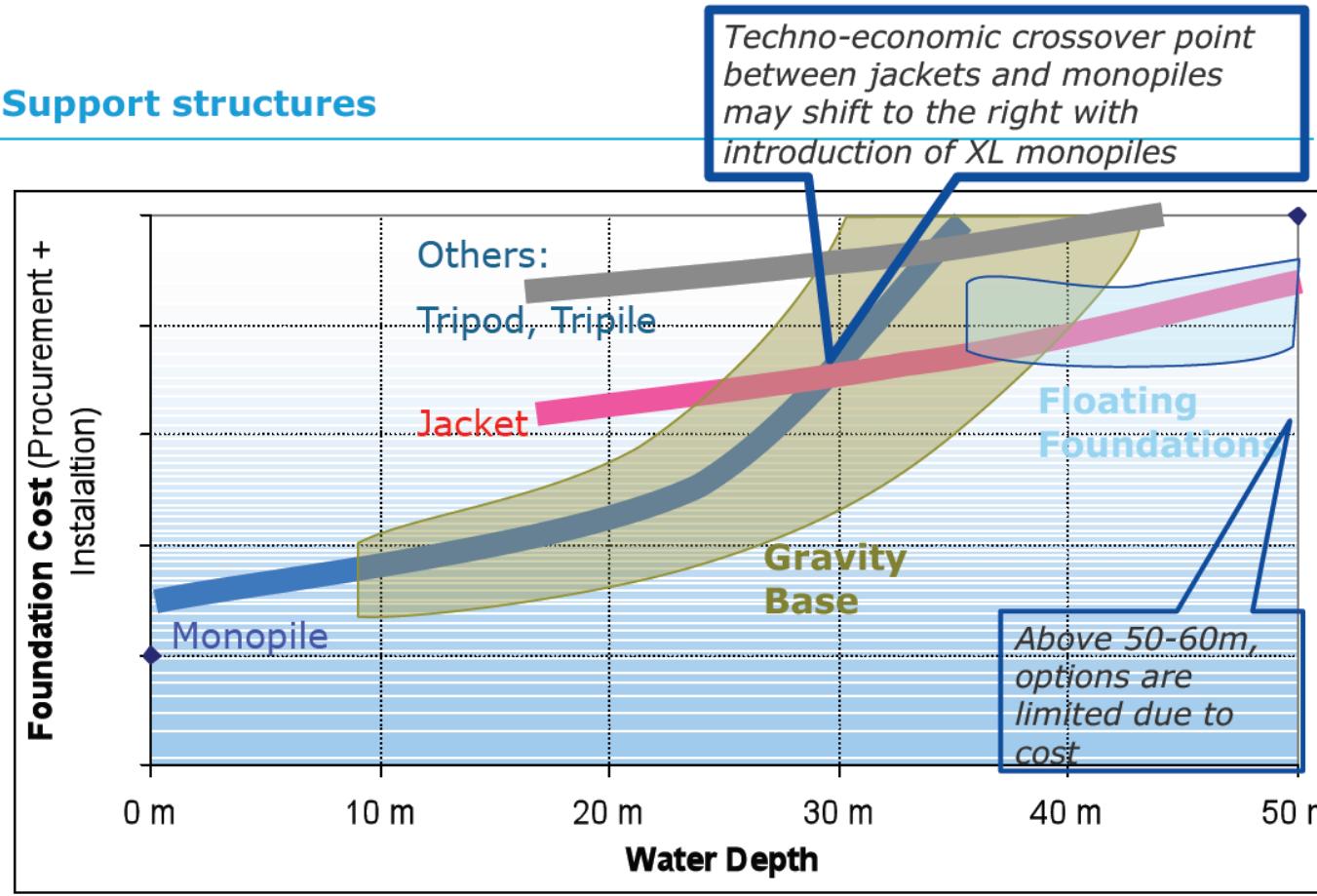
Water depth in Europe:

- 0-50 m
- 50-100 m
- 100+ m

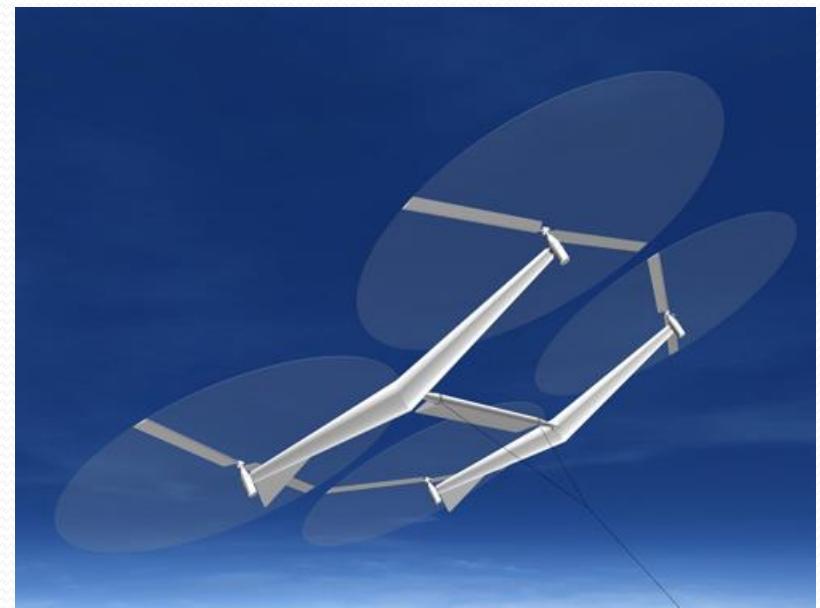


In search for cost-effective offshore foundations

Support structures



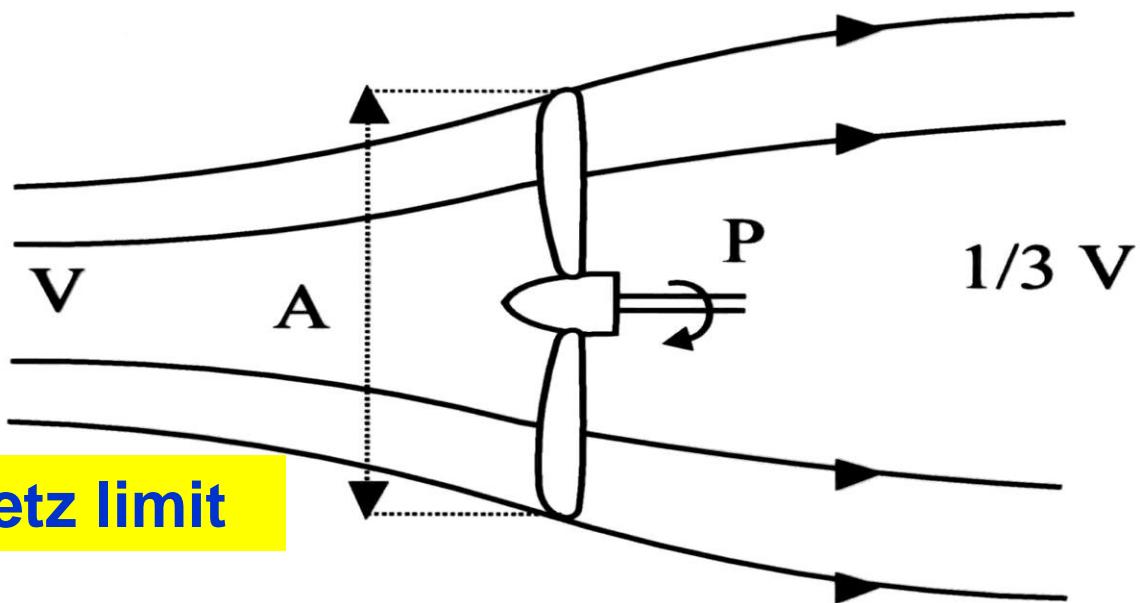
Airborne wind power: at least the foundation is lighter





Wind turbine performance and efficiency

Limit to power extraction from wind



$$P = 1/2 \rho \cdot C_p \cdot V^3 \cdot A$$

$$C_p \leq 16/27$$

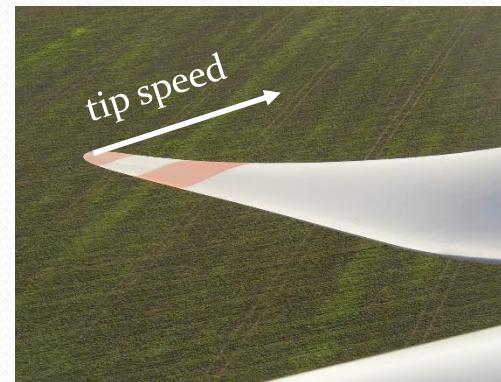
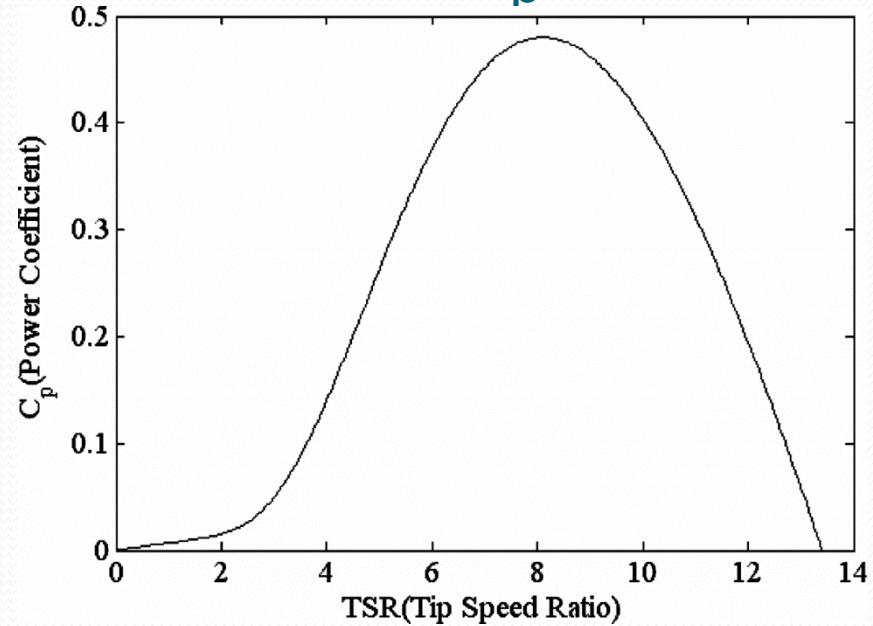
Almost 60% (59,3%)



Albert Betz, Germany

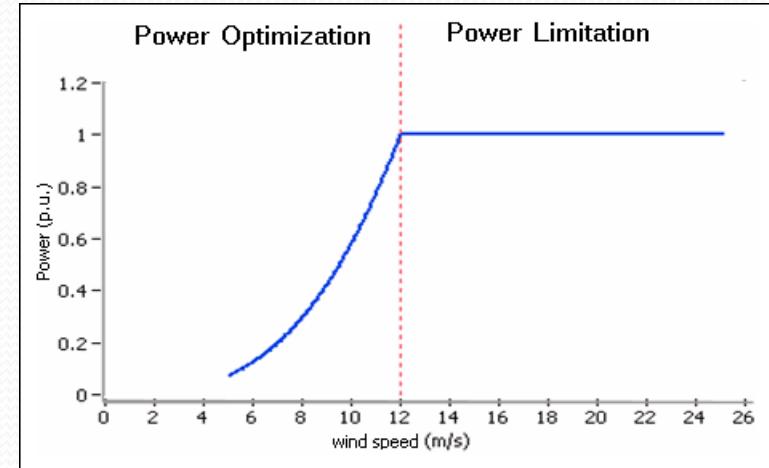
Wind turbine energetic efficiency : C_p

- TSR (tip speed ratio) is blade tip speed divided by wind speed
- there is an optimal (TSR) where efficiency C_p is maximum (lower than 59,3% = Betz limit)
- for optimum efficiency, TSR has to be kept constant in variable wind speed by varying the rotor speed



Wind turbine power curve and efficiency

- Power optimisation under v_{rated} , power limitation above v_{rated}
- **Optimisation:** keeping rotor near optimum TSR by varying rotor speed with wind speed
- **Limitation:** blade pitching and rotor speed limitation
- C_p/v curve should be flat (and high) in the band of wind speeds containing most energy
- Power curve must be measured according to international standard IEC 61400-12





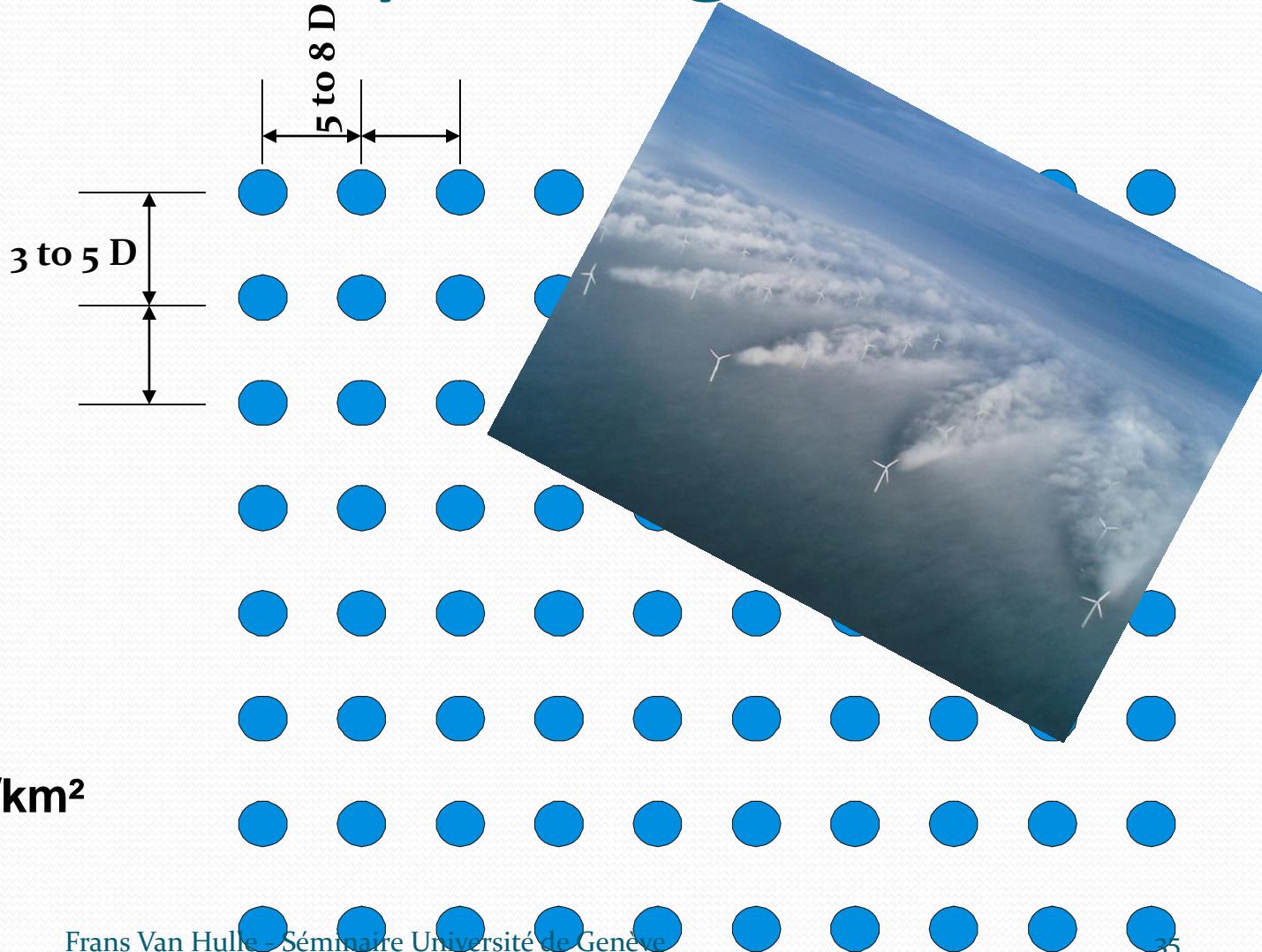
wind farm technology

Wind farm array configuration

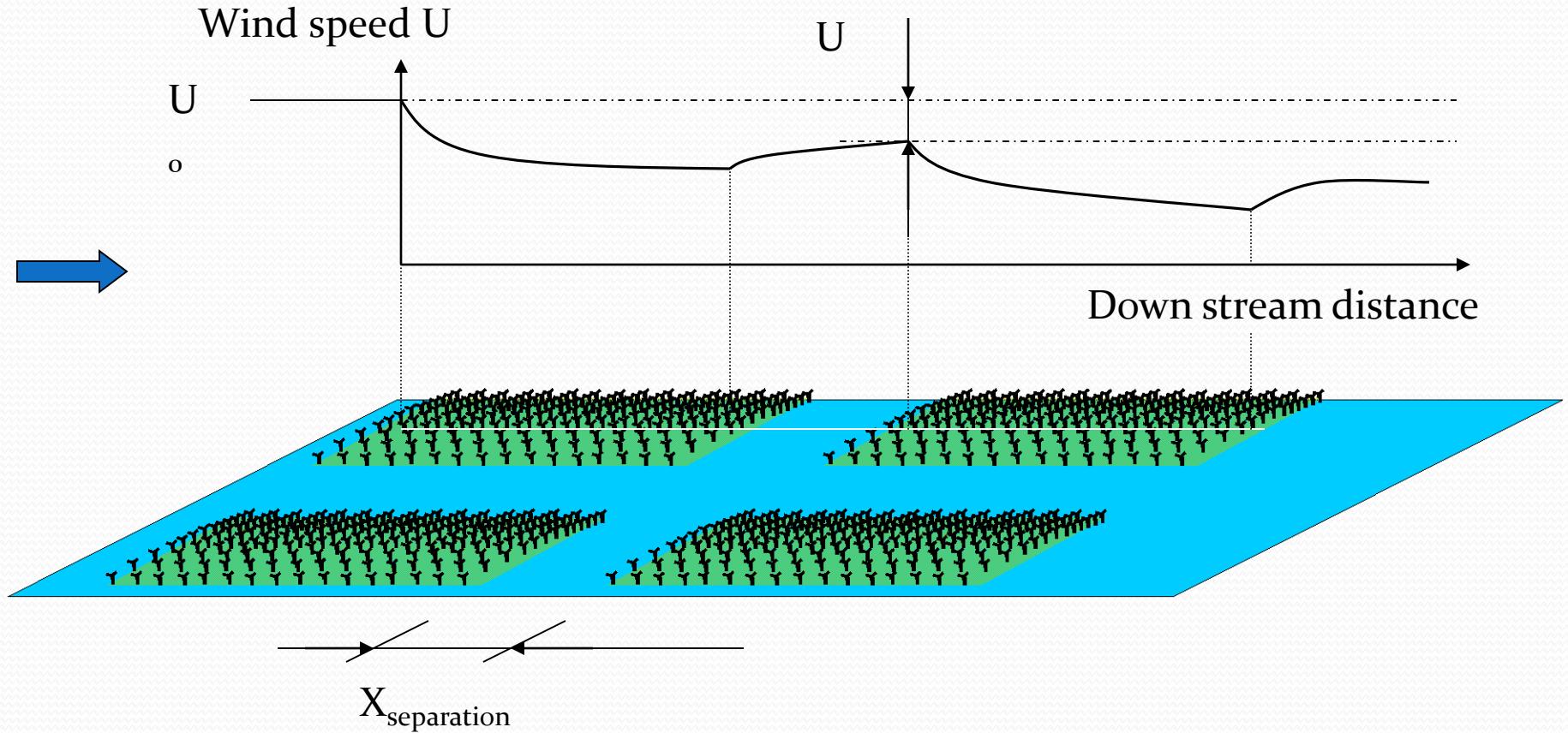
wind direction



$P = 6 \text{ to } 15 \text{ MW/km}^2$



Wind farms need to watch the neighbours



Wind farm cluster design FP7 projects: ClusterDesign and EERA-DTOC

Wind farm lay out optimisation

Line optimisation

- prevailing wind direction
- Respecting distances



Array optimisation

- Grid design
- Controlling the first row to make the 2nd row suffer less



Wind farm design and operation challenges

- Resource evaluation on site: measure and simulate
- Array configuration design: balance all constraints
- Minimising wake losses: dedicated control?
- Technology selection: which supplier?
- Optimising control strategy: grid services?
- Installation: minimising costs / time / impacts
- Operation including
 - Optimal O&M strategies: to maximise availability
 - Operating as power plant, getting maximum income from energy markets and ancillary services

Offshore technology challenges

- Substructures
- Vessels
- Keeping high availability through high reliability
- Condition based O&M

Further technology improvements

- Priorities in the strategic research agenda of the wind power industry:
 - Rotor blade development
 - Structural and mechanical design
 - Electrical plant properties
 - Control on wind turbine and wind farm level
 - Operation and maintenance

Forecasting energy from wind

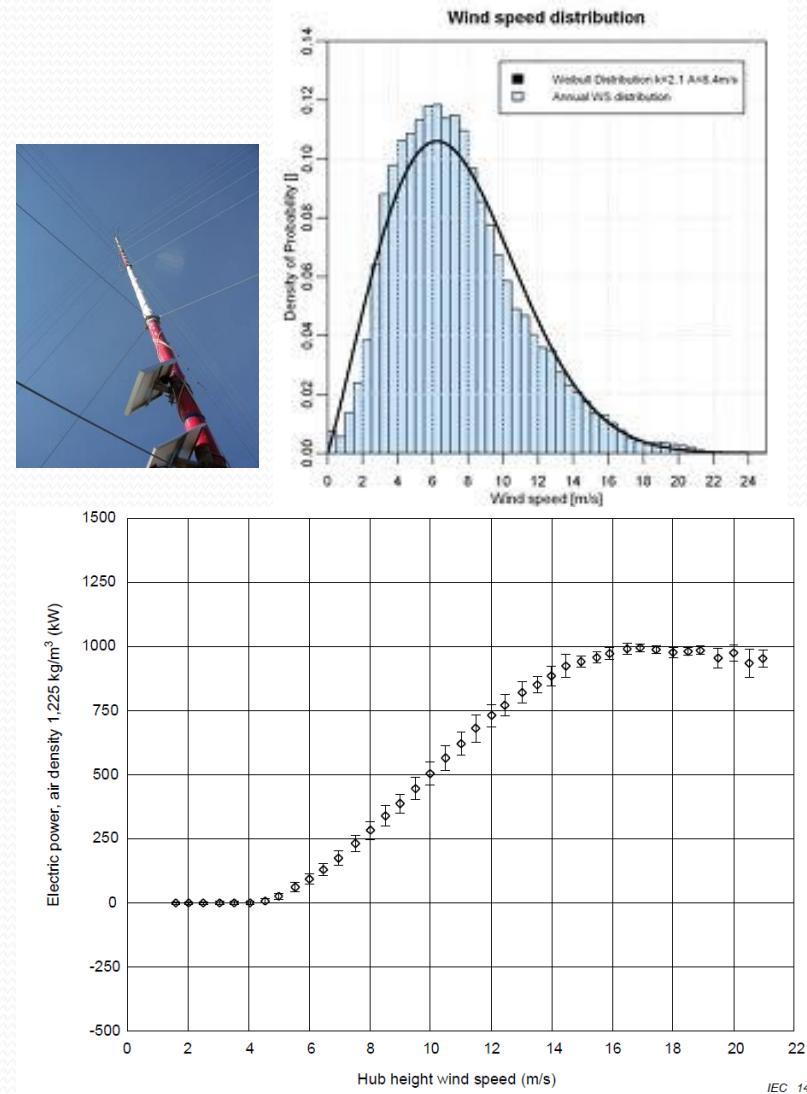


Accurate energy output estimation

- Predicting long-term energy output (mostly AEO = annual energy output) with **low uncertainty** is very important for successful wind project
- Projected energy output (AEO) is **extremely** project/location specific (unlike e.g. solar PV)
- Technology factors:
 - Rotor size is determining the AEO, not the rated power – **the measured power curve counts!**
 - Wind farm configuration (wake losses)
 - Wind farm reliability, determining the technical availability

annual energy output forecast: necessary steps

- **Wind study:** long term wind regime (distributions) at the projected wind turbine locations
 - short term (eg 1 year) measurements
 - Correlation with long term (>10 years) measurements
 - Validated software tools for horizontal and vertical extrapolation to wind turbine positions (terrain effects)
- **wind turbine power curve** (backed up by measurements according to IEC 61400-12)
- Estimates of **losses due to wake effects** (interaction between wind turbines)
- Combine wind and power curve and estimate the uncertainties



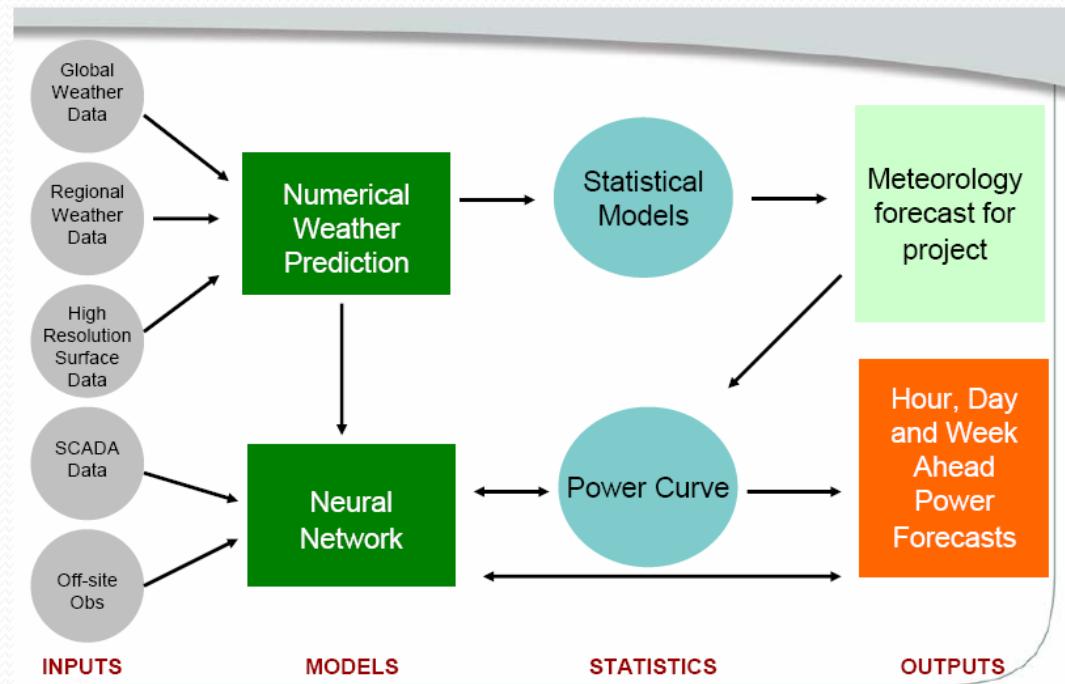
Actual energy output of wind projects

- Full load hours (capacity factors) :
 - Onshore : 2500 – 3000 h (CF 20-30%)
 - Offshore : 3500 – 4500 h (CF 40-50%)
- Tendency for higher capacity factors in recent years due to increased rotor sizes (for same rated capacity)
- Specific energy output increases of projects expected?
 - No spectacular WT efficiency improvements foreseen
 - Higher share of offshore will increase the average capacity factor of installed wind power
 - Basic principle remains: $E \propto v^3$
 - Extreme sensitivity of output with local average wind speed
- Specific project data difficult to obtain (confidentiality) – exception: Germany - Denmark



Short term forecast: power to grid

- To assist system operator (e.g. participation in balancing)
- To increase economic benefits of wind energy projects



The background image shows an aerial view of a rural landscape with green fields and brown tractor tracks. A small, isolated building is visible in the lower center. The image has a dark, semi-transparent overlay.

Expected cost developments

Costs of wind energy: LCOE

$$\text{LCOE} = \frac{\sum_{t=1}^n \frac{I_t + M_t + F_t}{(1+r)^t}}{\sum_{t=1}^n \frac{E_t}{(1+r)^t}}$$

- Strong dependency on energy output E (capacity factor etc.)!



Illustrating the tendency (but do not generalise the numbers)



Breakdown of investment costs

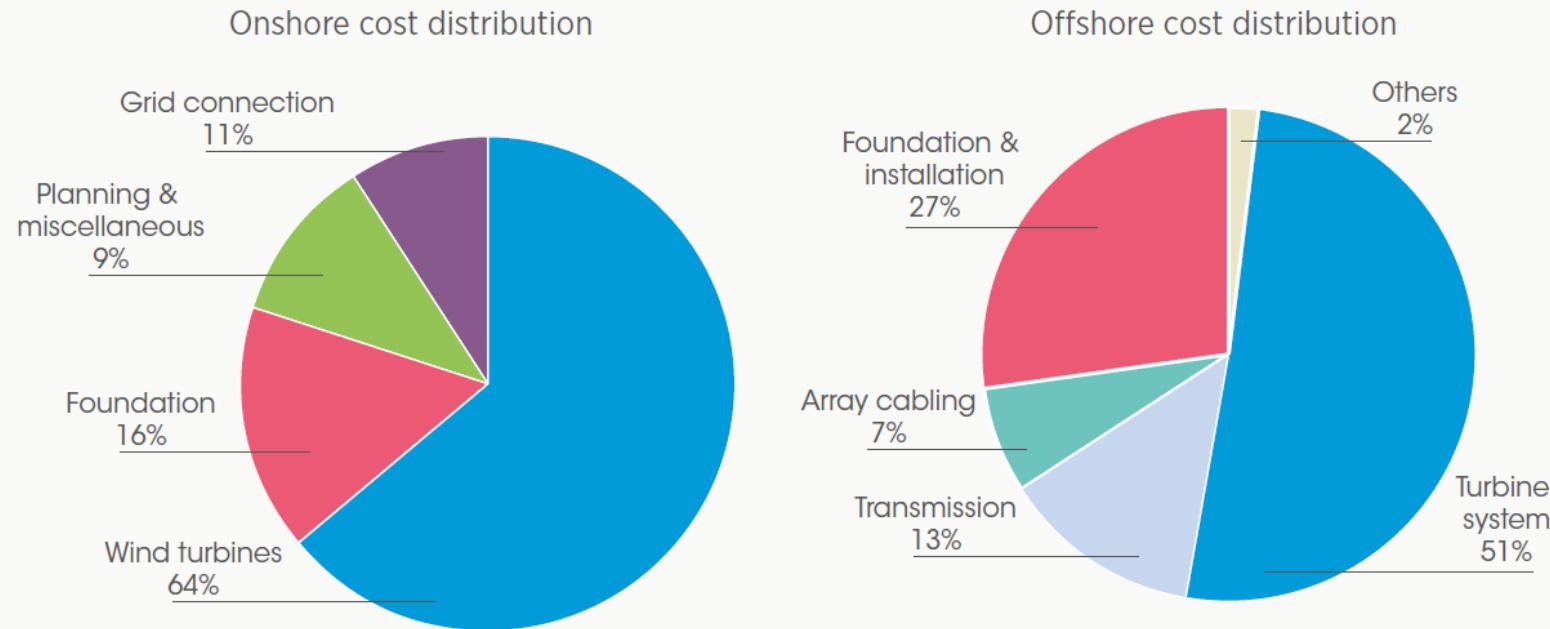
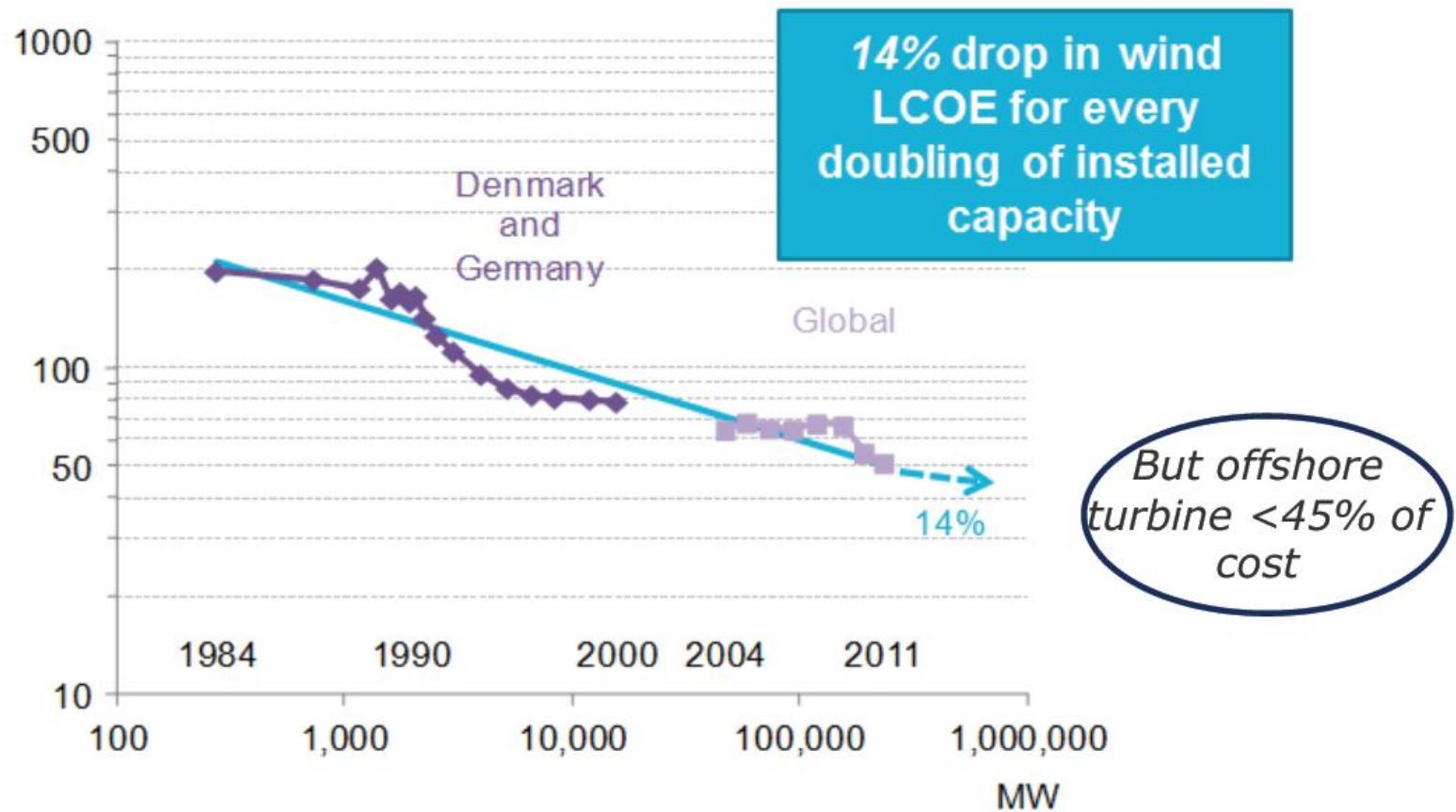


FIGURE 6.2: CAPITAL COST BREAKDOWNS FOR TYPICAL ONSHORE AND OFFSHORE WIND SYSTEMS

Source: Blanco, 2009.

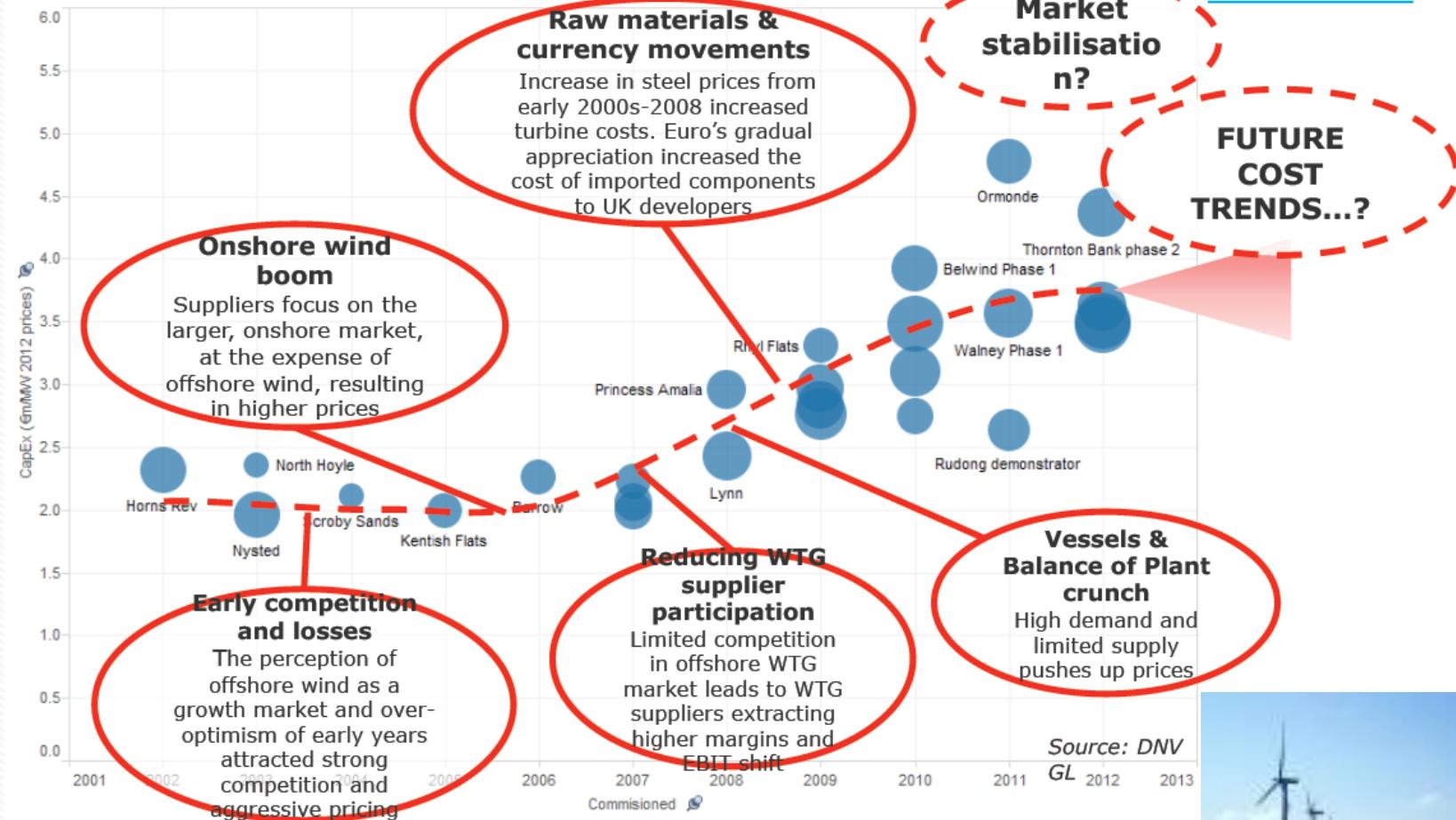
LCOE development onshore (EUR/MWh)



Source: Bloomberg New Energy Finance

Historical offshore wind capex trend

All wind farms >50MW



Cost and confidence

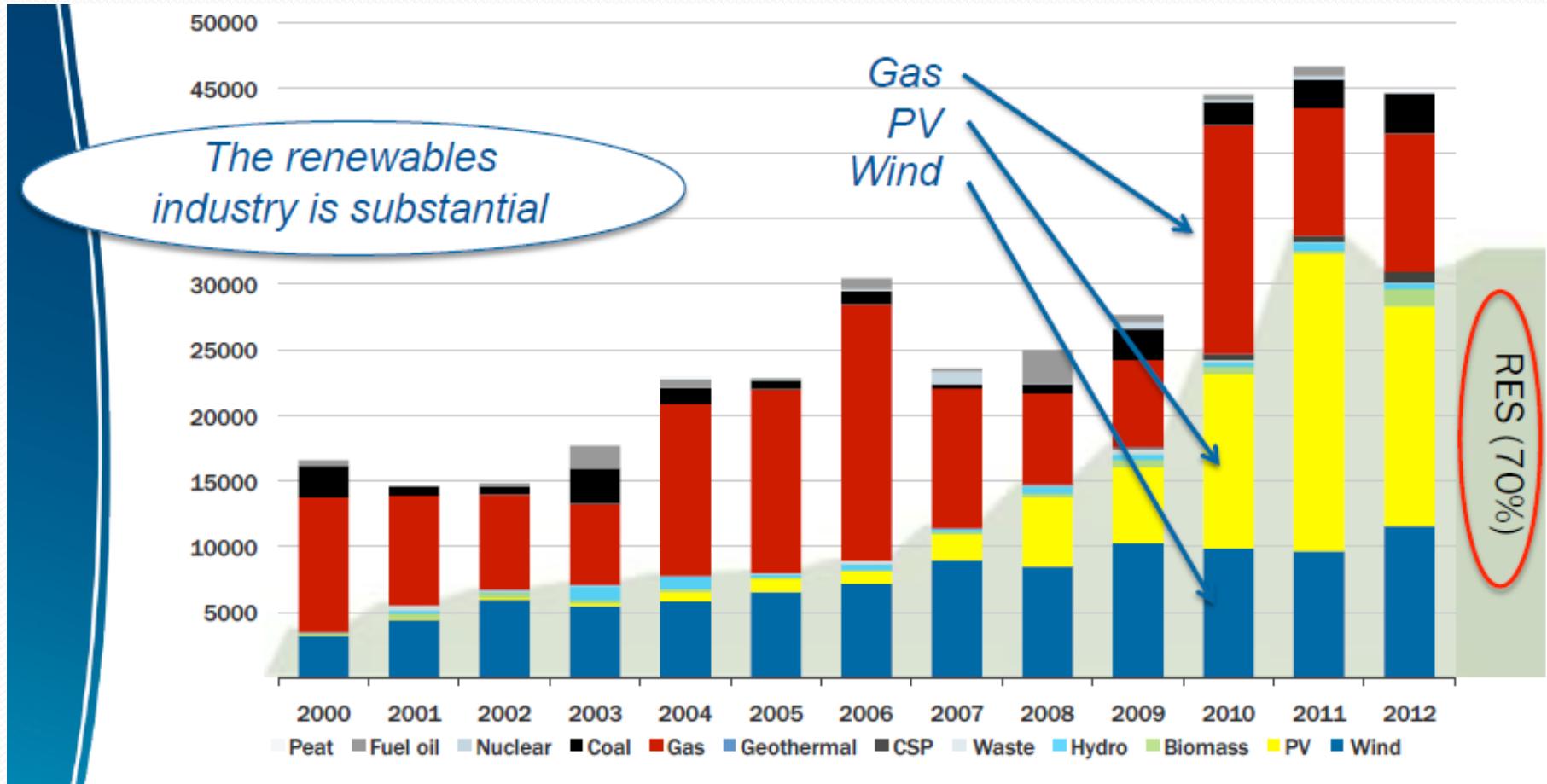
- Cost reduction comes through volume
- Volume requires confidence
- Confidence needs consistent policies

Andrew Garrad DNV GL

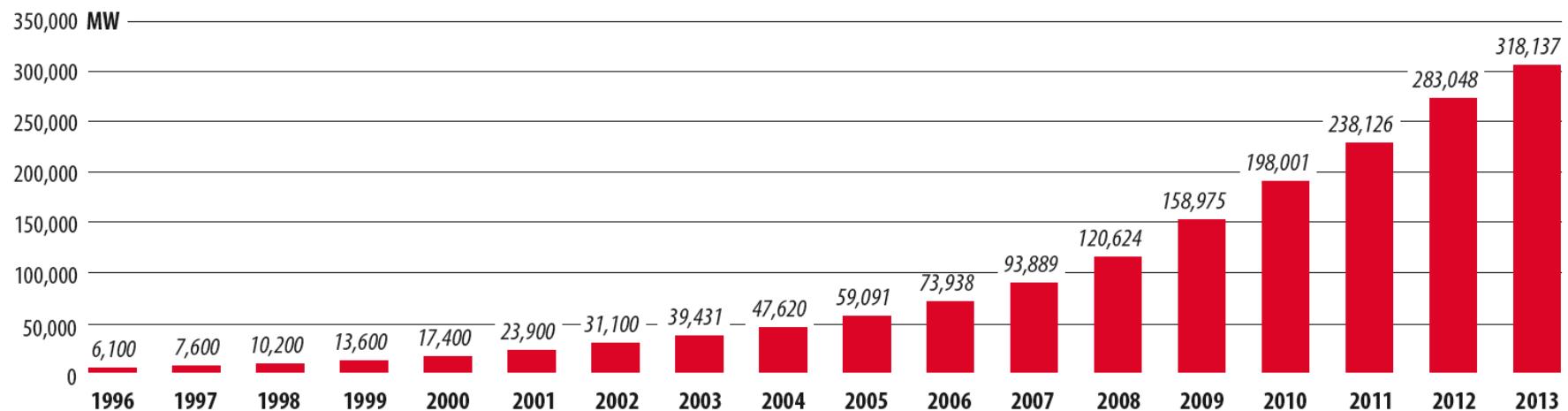


Finally some numbers to show significance of wind
as a powerful source today and more so tomorrow

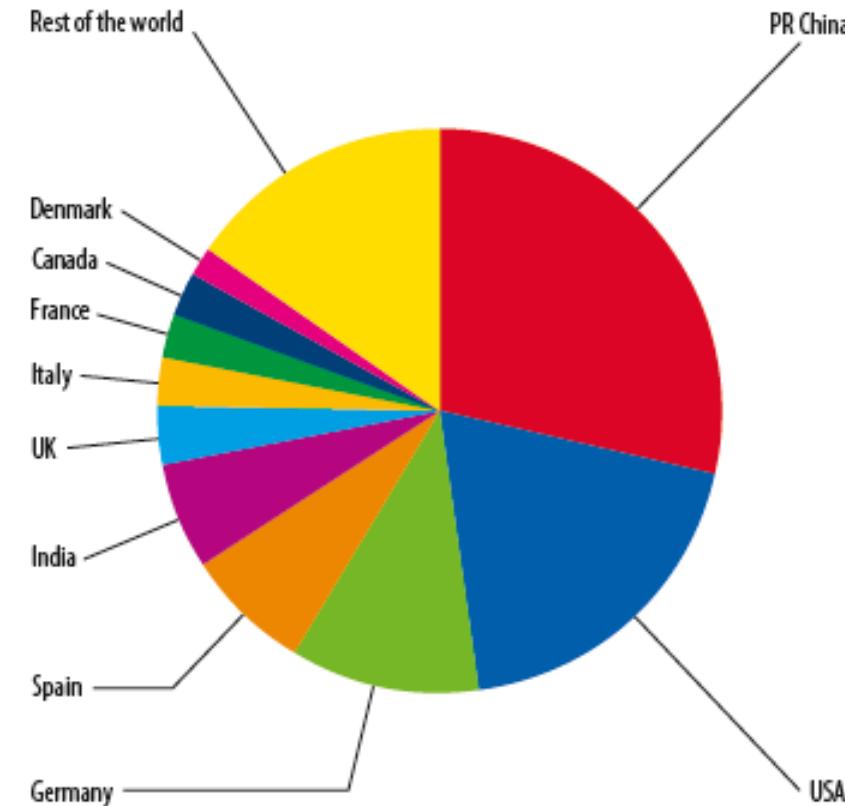
Renewables are significant form of generation in EU



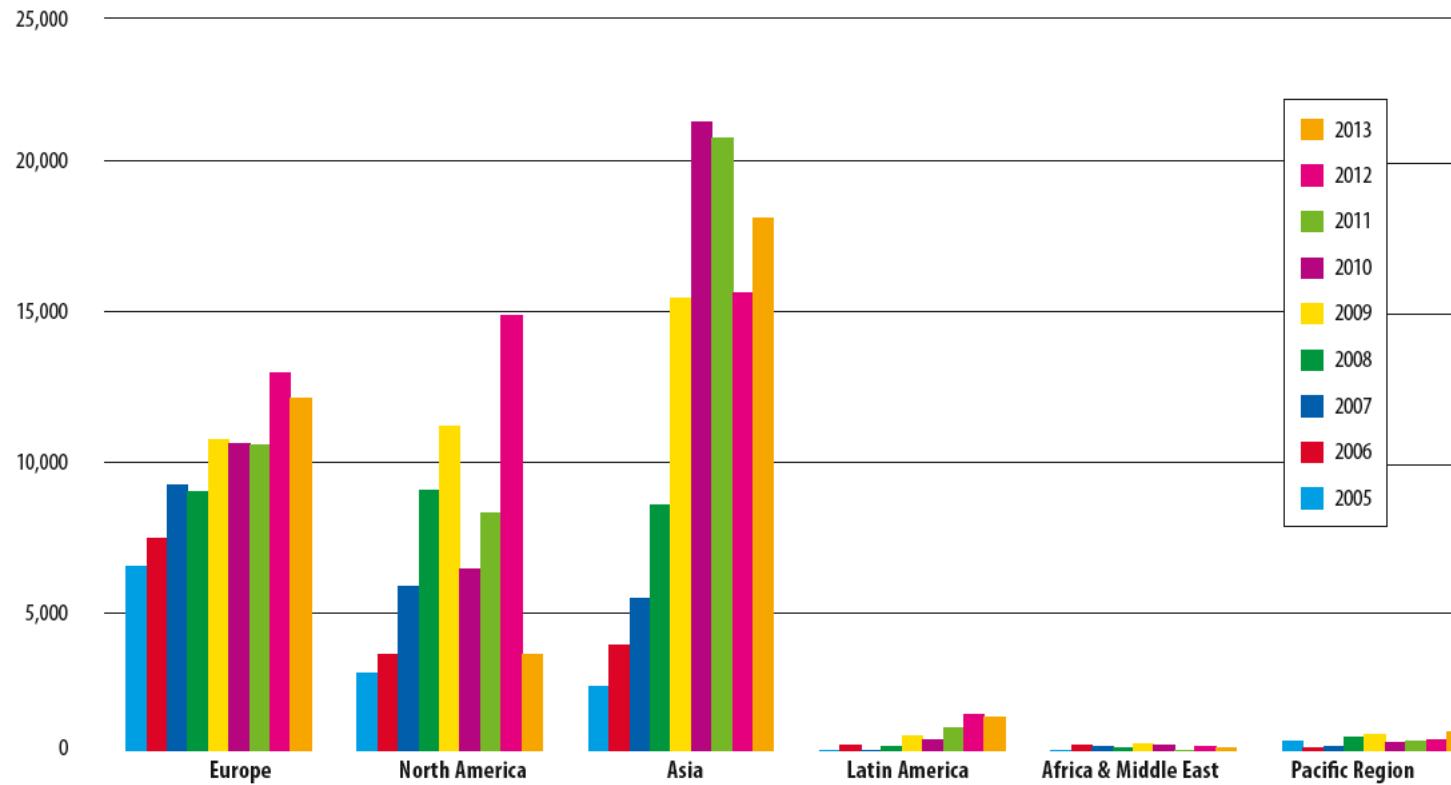
Global installed wind capacity



Top ten countries 2014: cumulative installed wind power capacity



Annual installed per region



Wrapping up

- Advanced control possibilities enable wind farms to participate as full partner in the mix and get more revenues – both from energy market and Ancillary Services market
- Technology ready onshore – and for bottom mounted offshore. Floating offshore gets fast increasing interest but learning effects on costs did not even start.
- Onshore cost levels (LCOE) comparable to non-renewable generation, cost reduction mainly through volume
- Offshore cost levels (LCOE) trends much more difficult to predict.
- Wind power becomes mainstream generation challenging the future development of the electricity system – for the better because climate friendly.

**Thank you for your
attention**

Frans Van Hulle
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